

SURFACE FINISH
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A

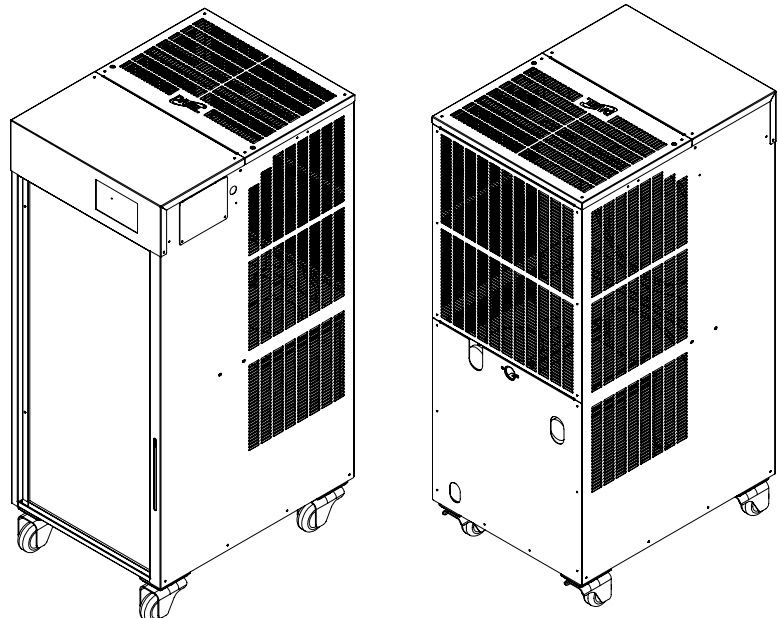
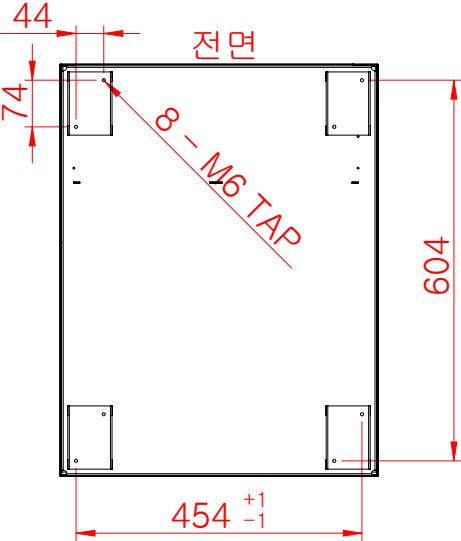
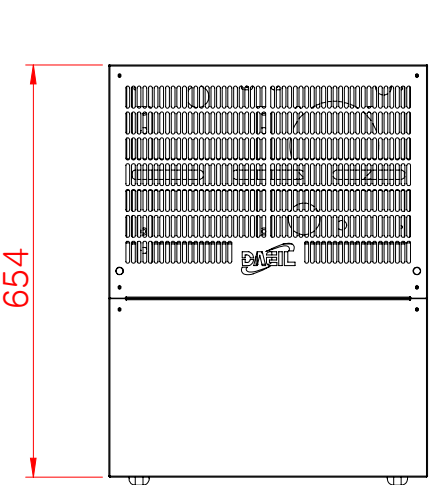
B

C

D

E

F



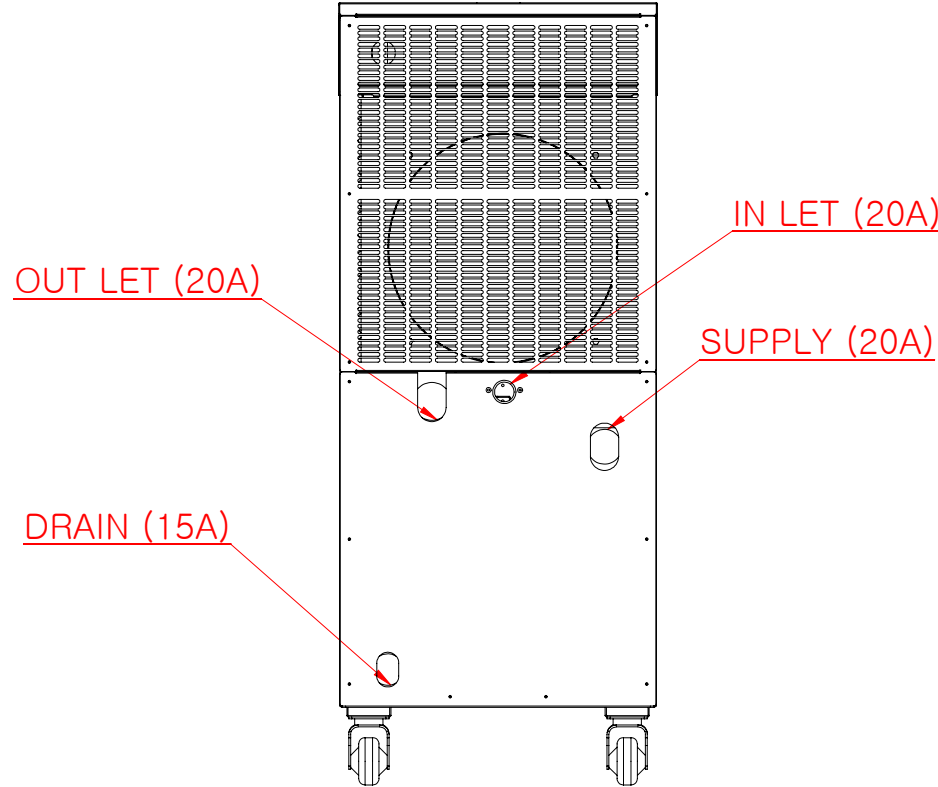
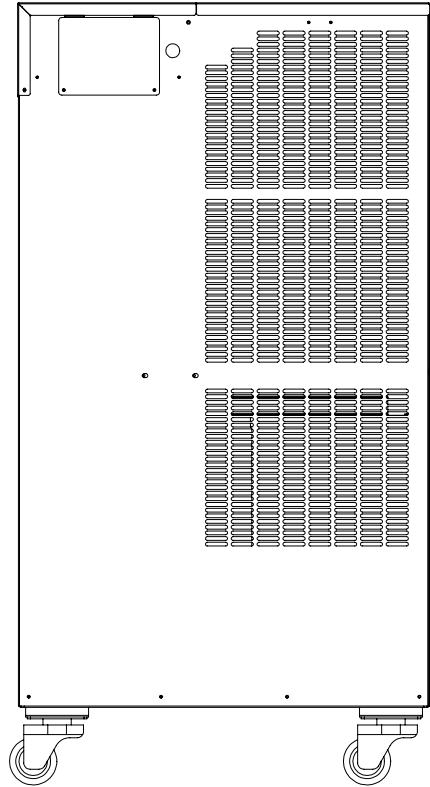
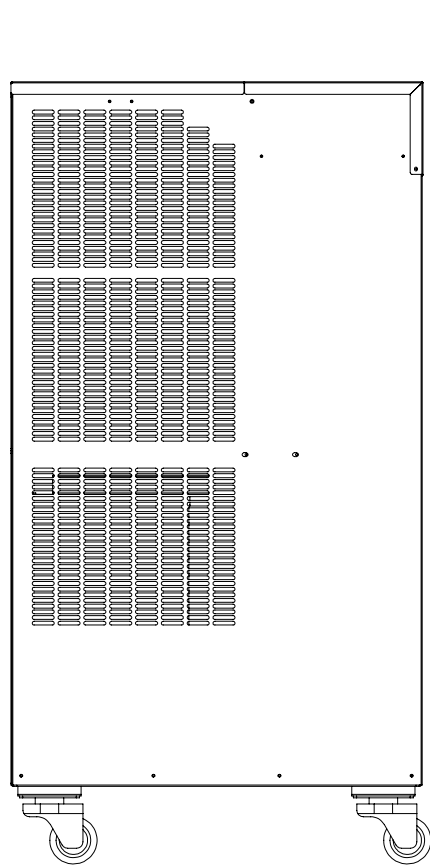
A

B

C

D

E



- NOTE
- 지정색 도장할 것.
  - 도시하고 지시없는 라운드 R3.
  - 날카로운 모서리 및 버어 제거할 것.
  - 밴딩R은 최소로 할 것.
  - 각 연결부 용접할 것.
  - 용접후 사상할 것.

SUFFIX	MARK	SUBJECT	ENC NO.	DATE	DRAWN	CHECKED	APPROVE
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GENERAL TOLERANCE (MACHINING)			UNSPECIFIED CHAMFERS		C0.5	APPROVE	TITLE		DSD 020/030		Q'TY	1EA
LIMITS	MINUT	NOR	UNSPECIFIED		R1	CHECKED	ASS'Y	외형도		SCALE	1:20	
OVER ~ TO	ENESS	MAL	RADII									
0.5 ~ 6	±0.05	±0.1	HEAT TREATMENT HARDNESS		DISIGNED	J.H.MOON	MODEL	MAT.	---	W,T	19.13kgF	
6 ~ 30	±0.1	±0.2					---					
30 ~ 120	±0.15	±0.3	HEAT TREATMENT METHOD		DRAWN	J.H.MOON	PROJECT NAME	DSD-020_030-ASSY-FULL				
120 ~ 315	±0.2	±0.5										
315 ~ 1000	±0.3	±0.8	SURFACE TREATMENT	PAINT	DATE	2019-10-23	CHILLER	DAEIL CO., LTD				
1000 ~ 2000	±0.5	±1.2										
2000 ~ 4000	±0.8	±2.0										